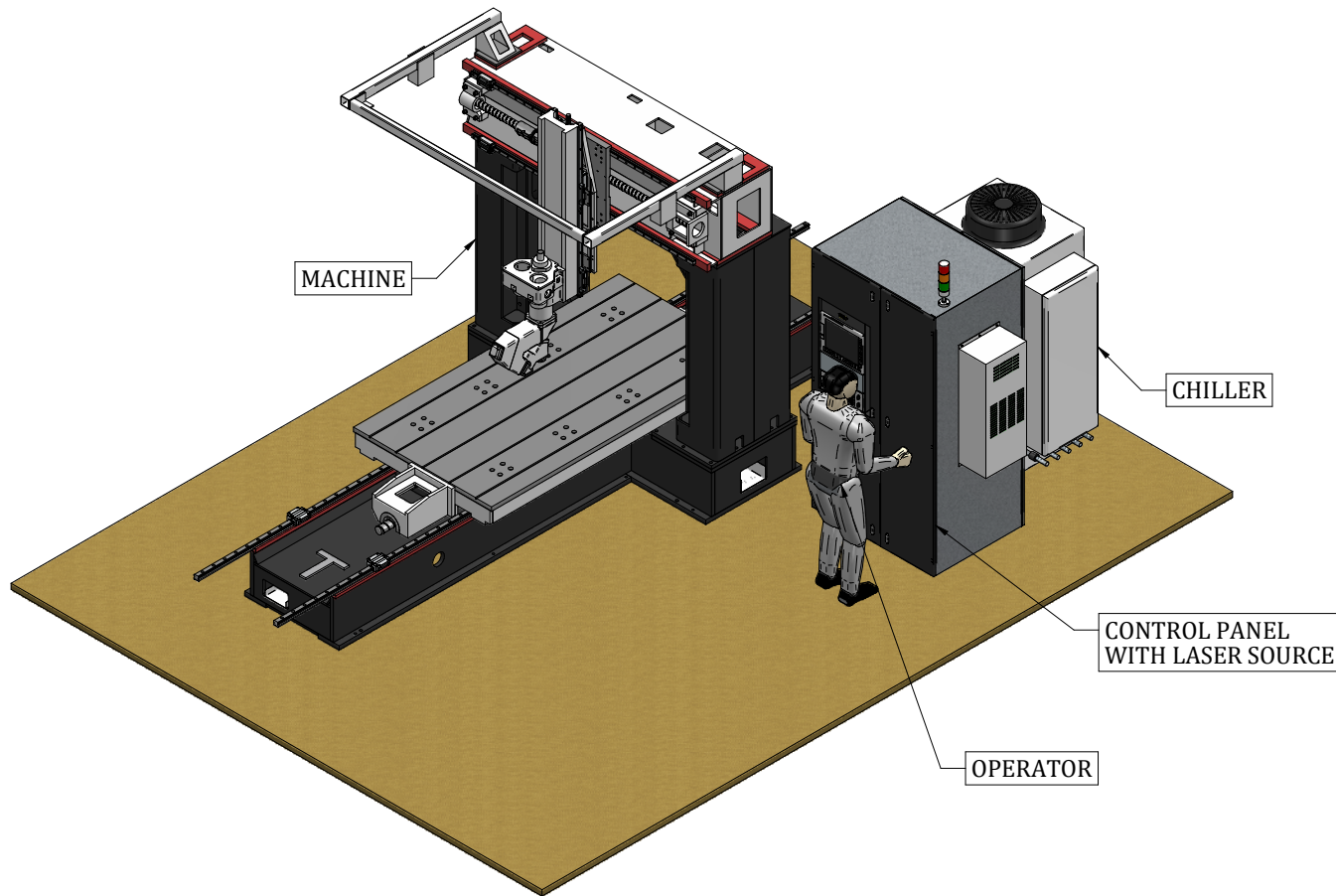
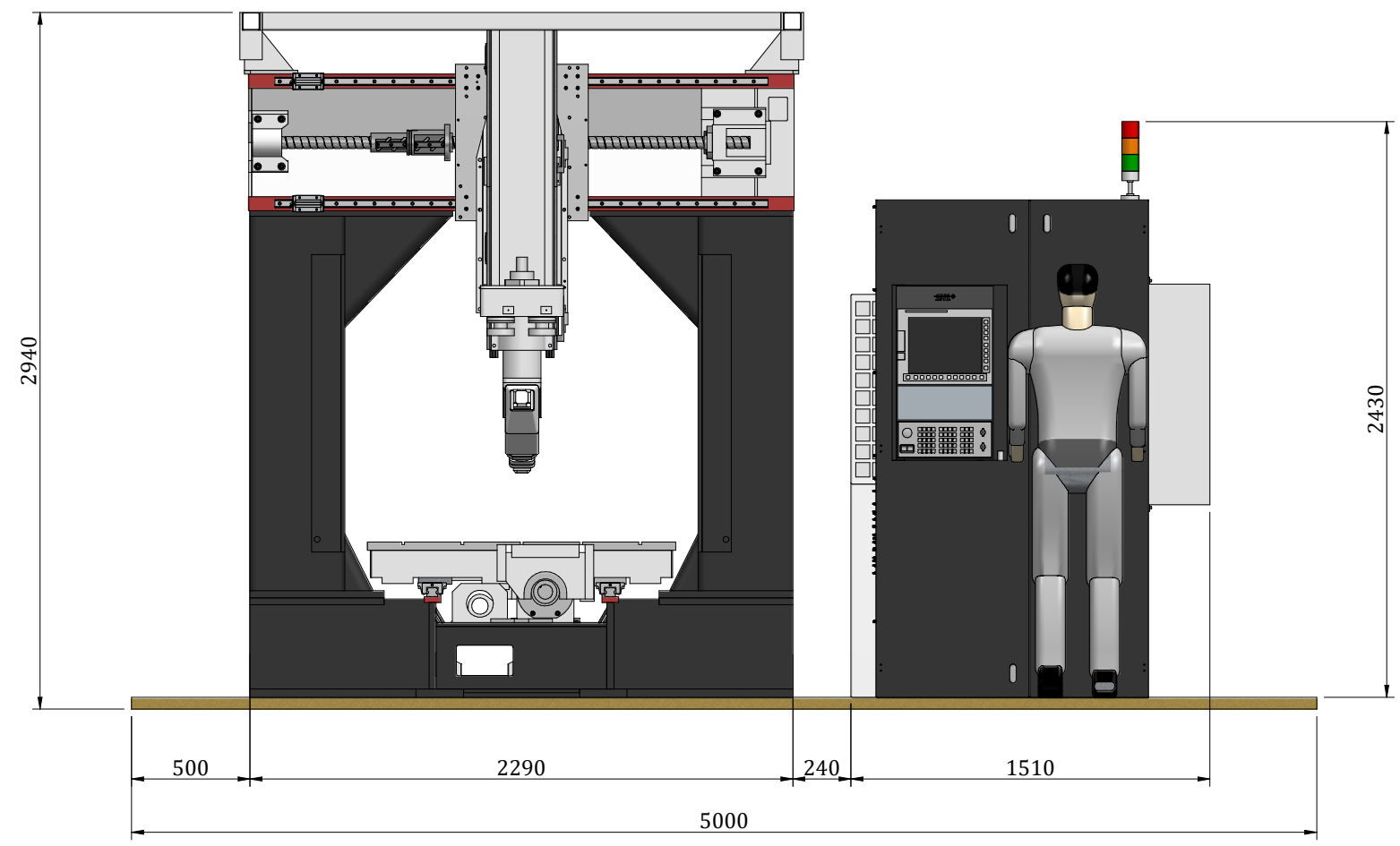


5 AXIS LASER CUTTING MACHINE



ZONE	REV	REVISION DESCRIPTION	REV. BY	DATE	1000	2000	±1.2			RAW MATERIAL CODE	MATERIAL			SURFACE AREA (Sq. ft)	SHEET. Sz.	WT. (Kg)		
					315	1000	±0.6			-	-			-	A4	0.000		
					120	315	±0.5			USED FROM	APPROVED	RUPESH S	11-04-2022	PROCESS / SURFACE TREATMENT				
					30	120	±0.3			-	CHECKED	RUPESH S	11-04-2022	-				
					6	30	±0.2			SCALE	DRAWN	HRISHI	11-04-2022	DESCRIPTION				
					0	6	±0.1			-NTS	SIGN. DATE		5 AXIS LASER CUTTING MACHINE					
REVISIONS					SURFACE FINISH SYMBOL					DIMN.		TOLERANCE		DOCUMENT NO		REVISION	SHEET NO	
This drawing is exclusive property of Suresh Indu Lasers Pvt. Ltd. it should not be reproduced in whole or in part without the written permission of this company. If in doubt ask. Do not scale the drawings.					SYMBOL	~	▽	▽▽	▽▽▽	▽▽▽▽	ABOVE	UPTO	TOL.	-		-	1 OF 4	
ALL DIMENSIONS ARE IN mm. UNLESS OTHERWISE SPECIFIED. ALL CHAMFERS 1 x 45°					-Ra in μm	50	12.5	1.6	0.8	0.1	UNSPECIFIED TOLERANCES FOR MACHINED SURFACES		SPACE FOR PART NO. REMOVE SHARP CORNERS.		LRA		-	-

FRONT VIEW



				1000	2000	±1.2			RAW MATERIAL CODE	MATERIAL			SURFACE AREA (Sq. ft)	SHEET. Sz.	WT. (Kg)			
				315	1000	±0.6			-	-			-	A4	0.000			
				120	315	±0.5			USED FROM	APPROVED	RUPESH S	11-04-2022	PROCESS / SURFACE TREATMENT					
				30	120	±0.3			-	CHECKED	RUPESH S	11-04-2022	-					
				6	30	±0.2			SCALE		DRAWN	HRISHI	11-04-2022	DESCRIPTION				
				0	6	±0.1			-NTS		SIGN.	DATE	5 AXIS LASER CUTTING MACHINE					
REVISIONS				SURFACE FINISH SYMBOL								DOCUMENT NO		REVISION		SHEET NO		
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				-Ra in μm	50	12.5	1.6	0.8	0.1	UNSPECIFIED TOLERANCES FOR MACHINED SURFACES		SPACE FOR PART NO. REMOVE SHARP CORNERS.						

6

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4

3

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1

F

E

D

C

B

A

F

E

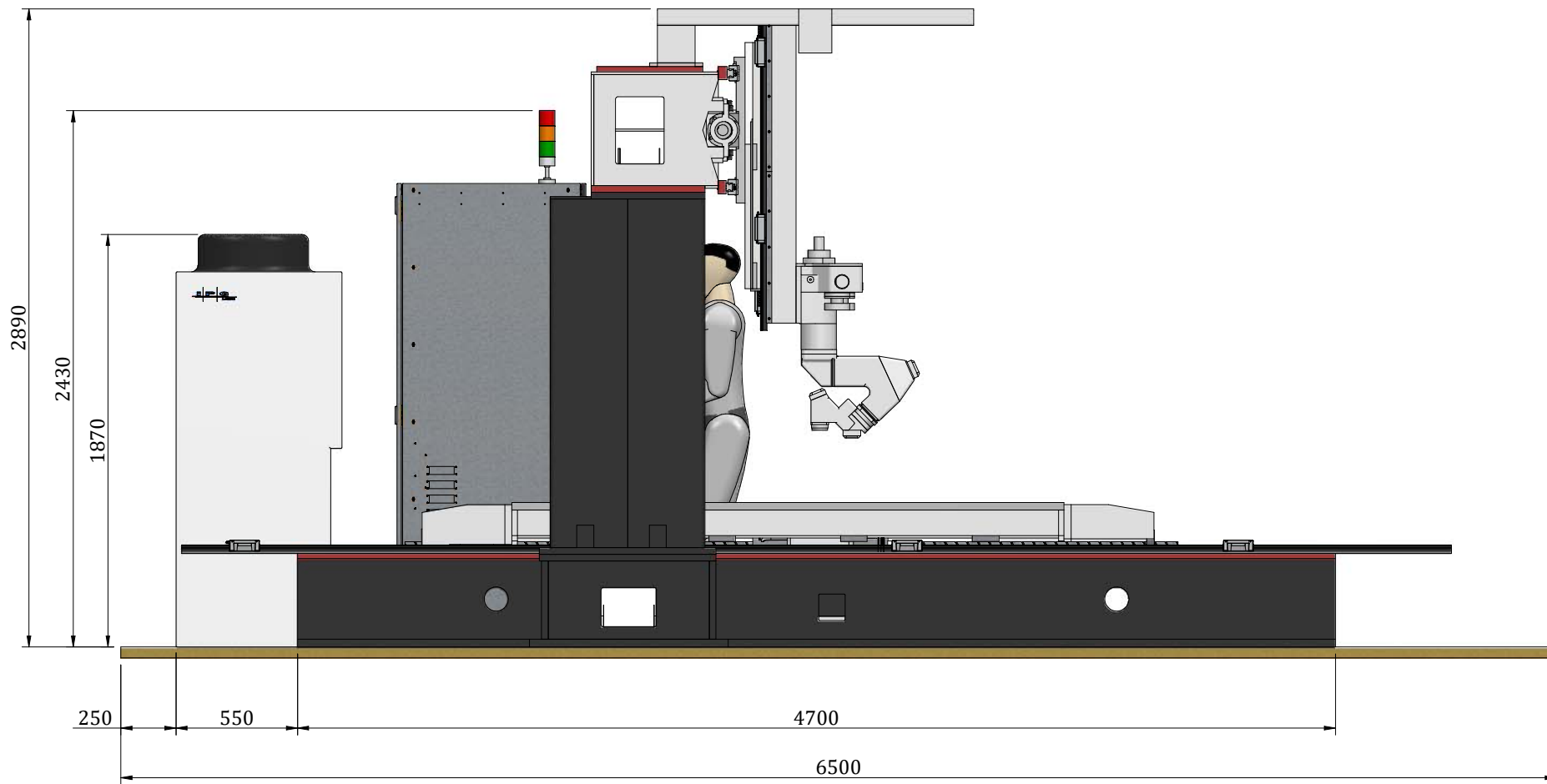
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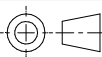


C

B

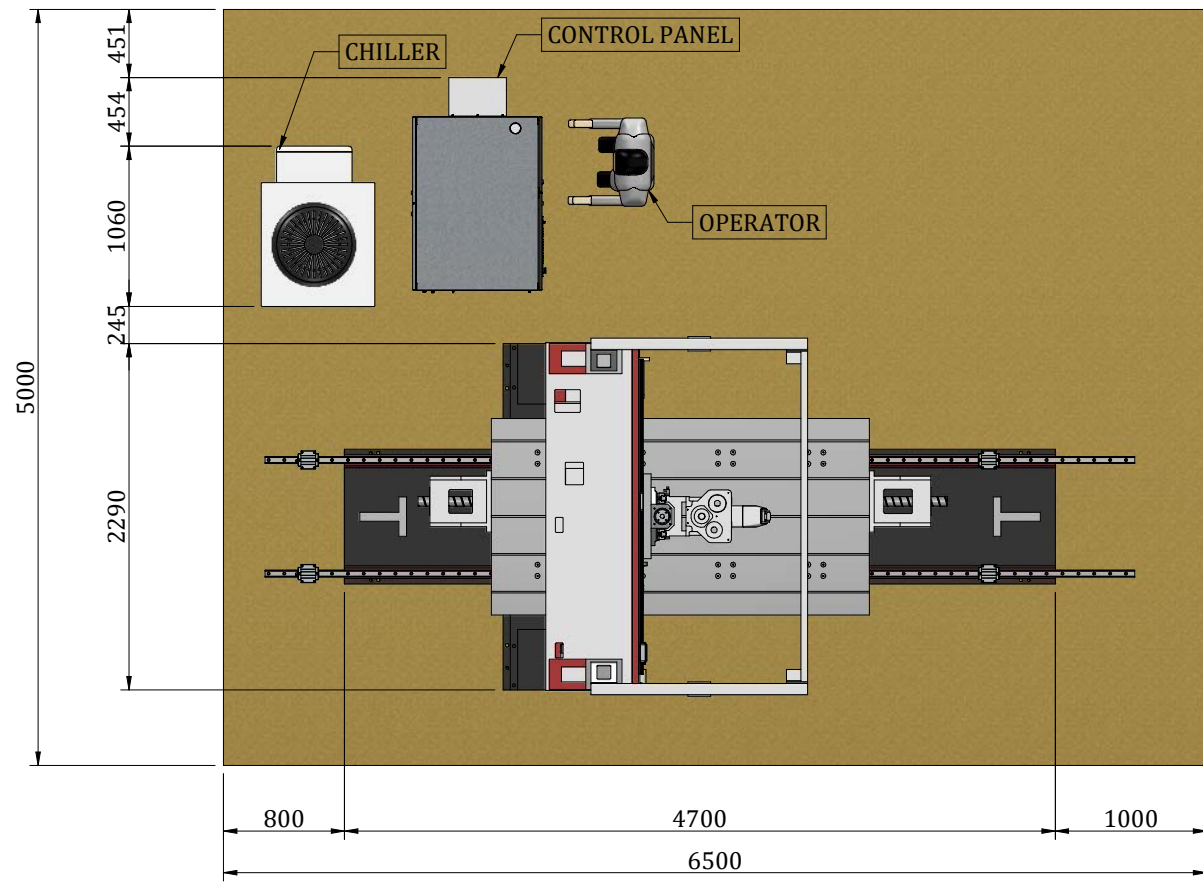
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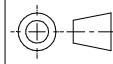

RH SIDE VIEW



				1000	2000	±1.2			RAW MATERIAL CODE	MATERIAL			SURFACE AREA (Sq. ft)	SHEET. Sz.	WT. (Kg)	
				315	1000	±0.6			-	-			-	A4	0.000	
				120	315	±0.5			USED FROM	APPROVED	RUPESH S	11-04-2022	PROCESS / SURFACE TREATMENT			
				30	120	±0.3			-	CHECKED	RUPESH S	11-04-2022	-			
				6	30	±0.2			SCALE			DRAWN	HRISHI	11-04-2022	DESCRIPTION	
				0	6	±0.1			-NTS			SIGN.	DATE	5 AXIS LASER CUTTING MACHINE		
REVISIONS				SURFACE FINISH SYMBOL												
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				-Ra in μm	50	12.5	1.6	0.8	0.1	UNSPECIFIED TOLERANCES FOR MACHINED SURFACES		 SPACE FOR PART NO. REMOVE SHARP CORNERS.				DOCUMENT NO
														-	-	3 OF 4

TOP VIEW



ZONE	REV	REVISION DESCRIPTION	REV. BY	DATE	1000	2000	±1.2	RAW MATERIAL CODE	MATERIAL	SURFACE AREA (Sq. ft)	SHEET. Sz.	WT. (Kg)		
					315	1000	±0.6	-	-	-	A4	0.000		
					120	315	±0.5	USED FROM	APPROVED	RUPESH S	11-04-2022	PROCESS / SURFACE TREATMENT		
					30	120	±0.3	-	CHECKED	RUPESH S	11-04-2022	-		
					6	30	±0.2	SCALE	DRAWN	HRISHI	11-04-2022	DESCRIPTION		
					0	6	±0.1	-NTS			SIGN.	DATE	5 AXIS LASER CUTTING MACHINE	
REVISIONS					SURFACE FINISH SYMBOL			DOCUMENT NO		REVISION		SHEET NO		
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					-Ra in μm	50	12.5	1.6	0.8	0.1	UNSPECIFIED TOLERANCES FOR MACHINED SURFACES	 DIMN. TOLERANCE SPACE FOR PART NO. REMOVE SHARP CORNERS.	-	

